

CL1XY8-DT1B2  
 CC-Link/LT Remote I/O Module

Please read this manual thoroughly before starting to use the product and handle the product properly.

User's Manual

|               |               |
|---------------|---------------|
| MODEL         | CL1XY8-DT1B2  |
| MANUAL Number | JY997D04401B  |
| Date          | NOVEMBER 2002 |

CC-link/LT

●SAFETY PRECAUTIONS●  
 (Read these precautions before using)

Please read this manual carefully and pay special attention to safely in order to handle this product properly. Also pay careful attention to safely and handle the module properly.

These precautions apply only to Mitsubishi equipment. Refer to the user's manual of the CPU module to use for a description of the PLC system safety precautions.

These ●SAFETY PRECAUTIONS● classify the safety precautions into two categories: "DANGER" and "CAUTION".

**DANGER** Procedures which may lead to a dangerous condition and cause death or serious injury if not carried out properly.

**CAUTION** Procedures which may lead to a dangerous condition and cause superficial to medium injury, or physical damage only, if not carried out properly.

Depending on circumstances, procedures indicated by **CAUTION** may also be linked to serious results.

In any case, it is important to follow the directions for usage. Store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user.

[DESIGN PRECAUTIONS]

**DANGER**

- Configure an interlock circuit in a sequence program so that the system operates on the safety side using the communication status information in the event the data link falls into a communication problem. Otherwise, erroneous output and malfunction may result in accidents.
- Remote input and output can not be switched ON or OFF when a problem occurs in the remote I/O modules. Therefore build an external monitoring circuit that will monitor any input signals that could cause a serious accident.

**CAUTION**

- Do not have control cables and communication cables bundled with or placed near by the main circuit and/or power cables. Wire those cables at least 100mm(3.94 inch) away from the main circuit and/or power cables. It may cause malfunction due to noise interference.
- Use the module and the flat cable dedicated to CC-Link/LT without applying any force on them. Otherwise, such cables may be broken or fail.

[INSTALLATION PRECAUTIONS]

**CAUTION**

- Use the module in an environment that meets the general specifications contained in this manual. Using this module in an environment outside the range of the general specifications could result in electric shock, fire, erroneous operation, and damage to or deterioration of the product.
- Do not directly touch the module's conductive parts. Doing so could cause malfunction or trouble in the module.
- Tighten the module securely using DIN rail or installation screws within the specified torque range. If the screws are too loose, the module may drop from its installation position, short circuit, or malfunction. If the screws are too tight, the screws may be damaged, which may cause the module to drop from its installation position or short circuit.
- Install the module on a flat surface. If the mounting surface has concave and/or convex, an excessive force may be applied on the module, and nonconformity may be caused.

[WIRING PRECAUTIONS]

**DANGER**

- Perform installation and wiring after disconnecting the power supply at all phases externally. If the power is not disconnected at all phases an electric shock or product damage may result.

**CAUTION**

- Terminal screws which are not to be used must be tightened always. Otherwise there will be a danger of short circuit against the bare solderless terminals.
- Perform correct wiring for the module according to the product's rated voltage and terminal arrangement. Connecting to a power supply different from rating or miss-wiring may cause fire, product failure or malfunction.
- Fix terminal screws securely within the regulated torque. Loose terminal screws may cause fire and/or malfunction. If the terminal screws are too tight, it may cause short circuit or erroneous operation due to damage of the screws.
- Make sure foreign objects do not get inside the module, such as dirt and wire chips. It may cause fire, product failure or malfunction.
- Attach a warning label (hazard symbol 417-IEC-5036) concerning the electric shock to the location.

[STARTING AND MAINTENANCE PRECAUTIONS]

**DANGER**

- Do not touch the terminals when the power is ON. It may cause an electric shock or malfunction.
- Perform cleaning the module or retightening of terminal screws after turning OFF the all external power supply for sure. Failure to do so may cause failure or malfunction of the modules

**CAUTION**

- Do not disassemble or modify the module. Doing so may cause failure, malfunction, injury, or fire.
- The module case is made of resin; do not drop it or subject it to strong shock. A module damage may result.
- Make sure to switch all phases of the external power supply OFF before installing or removing the module to/from the panel. Failure to do so may cause failure or malfunction of the modules.

[DISPOSAL PRECAUTIONS]

**DANGER**

- When disposing of this product, treat it as industrial waste.

[TRANSPORTATION AND MAINTENANCE PRECAUTIONS]

**CAUTION**

- During transportation avoid any impact as the module is a precision instrument. Doing so could cause trouble in the module.
- If it is necessary to check the operation of module after transportation, in case of any impact damage.

●Notification of CE marking●

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification comply with the following standards. Compliance to EMC standards of the entire mechanical module should be checked by the user / manufacturer.

Standards with which this product complies

Type : Programmable Controller (Open Type Equipment) Remote I/O module  
 Models : Products manufactured from November 1st, 2002.

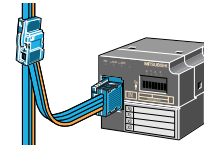
| Electromagnetic Compatibility Standards (EMC)   | Remark  |
|---|---|
| EN61000-6-4:2001<br>Electromagnetic compatibility -Generic standards - Emission standard for Industrial environment | Compliance with all relevant aspects of the standard. (Radiated Emissions and Mains Terminal Voltage Emissions)       |
| EN61131-2:1994 Programmable controllers /A11: 1996 -Equipment requirements and tests /A12: 2000                     | Compliance with all relevant aspects of the standard. (RF Immunity, Fast transients, ESD and Damped oscillatory wave) |

For more details please contact the local Mitsubishi Electric sales site.  
 - Notes For compliance to EMC regulation.  
 It is necessary to install the CL1 series module in a shielded metal control panel.

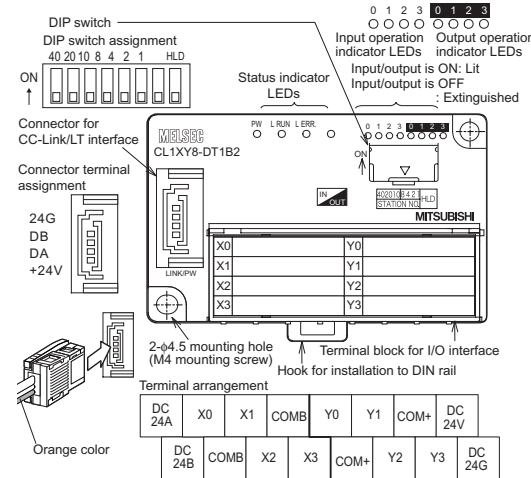
1. Outline of Product

This product is a terminal block type composite I/O module connected to CC-Link/LT.

This product has four input points (24 VDC) and four output points (transistor output).



2. Name and Setting of Each Part and Terminal Arrangement



3. Cautions on Handling

The CL1XY8-DT1B2 can be installed to DIN rail or directly installed using mounting screws.

Each installation procedure is described below.

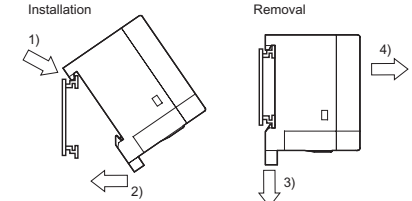
3.1 Installation to DIN rail

Align the upper DIN rail installation groove in the module with the DIN rail 1), and press the module in that status 2).

When removing the module, pull the hook downward for installation to DIN rail 3), then remove the module 4).

DIN rail mounting screw pitch

When installing the module to the DIN rail, tighten the mounting screws at the pitch of 200mm(7.87") or less.



Applicable DIN rail | TH35-7.5Fe and TH35-7.5Al (conforming to JIS C2812)

3.2 Direct installation

Screw-tighten the module by attaching M4 screws to the upper and lower mounting holes (two holes in all) provided in the module.

Install the module so that the clearance of 1 to 2mm (0.04" to 0.08") is assured for each module.

Applicable screw | M4 × 0.7mm(0.03") × 16mm(0.63") or more  
 (Tightening torque range: 78 to 108 N-cm)

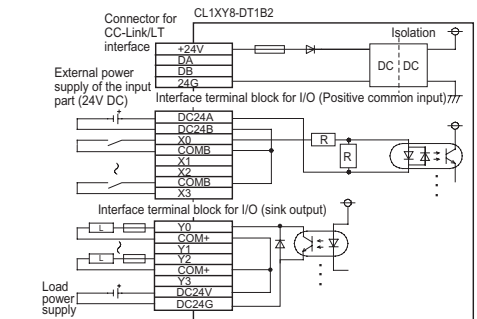
4. Connection to External Equipment and Power Supply

4.1 External wiring

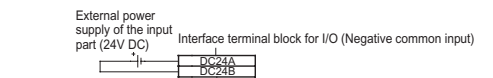
The input terminals of the CL1XY8-DT1B2 can be wired as positive or negative common depending on the used sensor.

(The output wiring is fixed to the sink output.)

Positive common



Negative common



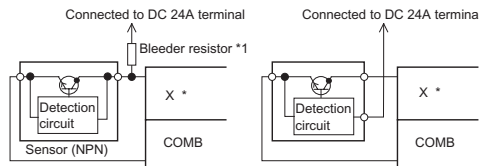
| Name                             | Description   |
|----------------------------------|---|
| PW                               | ON while the power is supplied.   |
| L RUN                            | ON while normal operation is executed.  |
| Status indicator LED             | ON: When a communication error or DIP switch setting error occurred<br>Flickering at a constant interval: When the setting of the DIP switch was changed while the power was supplied (even while the LED is flickering, the operation continues. The new setting becomes valid when the power is turned OFF once, then ON again.)<br>Flickering at an intermittent interval: When a terminal resistor is not attached or when the module or a connection cable is affected by noise  |
| I/O operation indicator LED      | ON while the input or output is ON. Extinguished while the input or output is OFF.  |
| Interface                        | Connector for CC-Link/LT communication line/module power supply (24G/DB/DA/+24V)  |
| Terminal block for I/O interface | Terminal block to connect input signals, output signals, I/O power supply and load power supply   |
| DIP switch                       | Set the 10's digit of the station No. using "STATION NO. 10", "STATION NO. 20" and "STATION NO. 40". Set the 1's digit of the station No. using "STATION NO. 1", "STATION NO. 2", "STATION NO. 4" and "STATION NO. 8".<br>Factory default = All bits are OFF.<br>Make sure to set the station No. in the range from 1 to 64. If any station No. outside the range from 1 to 64 is set, it is regarded as an error and the L ERR. LED lights.<br>Example: When setting the station No. to "32", set the DIP switch as follows. |
| HLD                              | Holds the output (when an error has occurred).<br>ON: Holds the output.<br>OFF: Clears the output.  |

| Station No. | 10's digit | 1's digit |
|-------------|------------|-----------|
| 40          | ON         | ON        |
| 20          | OFF        | ON        |
| 10          | ON         | OFF       |
| 8           | OFF        | OFF       |
| 4           | OFF        | ON        |
| 2           | OFF        | OFF       |
| 1           | OFF        | OFF       |

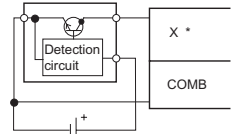
## 4.2 Connection to sensor

### Positive common (NPN)

- When using a two-wire type sensor • When using a three-wire type sensor

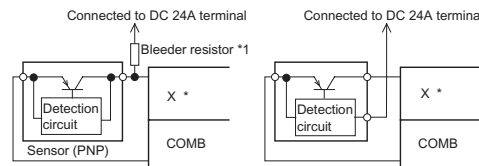


- When using a three-wire type sensor (when using the power supply for sensor other than 24V DC)

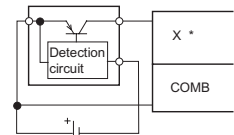


### Negative common (PNP)

- When using a two-wire type sensor • When using a three-wire type sensor



- When using a three-wire type sensor (when using the power supply for sensor other than 24V DC)



Replace \* in the figure with the used input No.

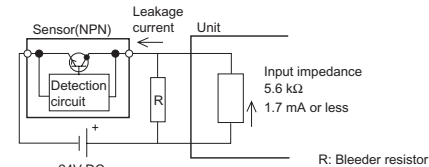
Notes:

#### \*1 Bleeder resistor

When connecting a two-wire type sensor or input equipment containing a parallel resistor, select a sensor or equipment whose leakage current is 1.7mA or less.

If the leakage current is more than 1.7mA, connect a bleeder resistor obtained in the following calculation formula.

Circuit image



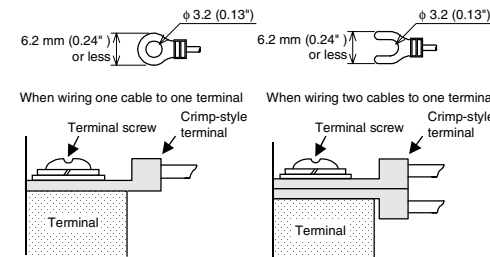
$$R(k\Omega) < 1.7(mA) / \text{Leakage current}(mA) - 1.7(mA) \times 5.6(k\Omega)$$

The power capacity W of the bleeder resistor R is as follows:  
 $W = (\text{Input voltage})^2/R$

- Make sure that both the ON and OFF time of the input signal are 1.5ms or more.

## 4.3 Crimp-style terminal

For I/O wiring, use crimp-style terminals of the following dimensions.



|                                 |   |
|---------------------------------|---|
| Applicable crimp-style terminal | • RAV1.25-3 (conforming to JIS C2805)                     |
|                                 | • V1.25-3 (manufactured by JST Mfg. Co., Ltd.)            |
| Applicable wire size            | • 1.25-3 and TG1.25-3 (manufactured by NICHIFU Co., Ltd.) |
|                                 | 0.3 to 1.25 mm <sup>2</sup>                               |

Use a crimp-style terminal in a status in which no force is applied on the cable.

## 4.4 Module terminal screw

Tighten the terminal screws (M3 screws) on the terminal block with a tightening torque of 42 to 58 N-cm.

## 5. Specifications

### 5.1 General specifications

| Item                               | Specification  |  |             |                     |                |  |
|------------------------------------|--|--|-------------|---------------------|----------------|--|
| <b>Ambient working temperature</b> | 0 to 55°C (32 to 131°F) (*1)   |  |             |                     |                |  |
| <b>Ambient storage temperature</b> | -25 to 75°C (-13 to 167°F) (*1)  |  |             |                     |                |  |
| <b>Ambient operating humidity</b>  | Conforming to JIS B3502 and IEC61131-2, Level RH-2 (5 to 95%RH: Dew condensation shall not be considered.) |  |             |                     |                |  |
| <b>Ambient storage humidity</b>    | Conforming to JIS B3502 and IEC61131-2, Level RH-2 (5 to 95%RH: Dew condensation shall not be considered.) |  |             |                     |                |  |
| <b>Vibration resistance</b>        | Conforming to JIS B3502 and IEC61131-2   | When intermittent vibration is present | Frequency   | Acceleration        | Half amplitude | 10 times in each of X, Y and Z directions (for 80 min) |
|                                    |  |  | 10 to 57Hz  | —                   | 0.075mm        |  |
|                                    |  | When continuous vibration is present   | Frequency   | Acceleration        | Half amplitude | 10 to 57Hz   |
|                                    |  |  | 57 to 150Hz | 9.8m/s <sup>2</sup> | —              |  |
| <b>Impact resistance</b>           | Conforming to JIS B3502 and IEC61131-2 (147 m/s <sup>2</sup> , 3 times in each of X, Y and Z directions)   |  |             |                     |                |  |
| <b>Operating atmosphere</b>        | Corrosive gas shall not be present.  |  |             |                     |                |  |
| <b>Operating altitude</b>          | Conforming to JIS B3502 and IEC61131-2 (2,000m(6561'8") or less)(*2)                                       |  |             |                     |                |  |
| <b>Installation place</b>          | Inside control panel (*3)  |  |             |                     |                |  |
| <b>Over-voltage category</b>       | Conforming to JIS B3502 and IEC61131-2 (Category II or less)(*4)   |  |             |                     |                |  |
| <b>Degree of contamination</b>     | Conforming to JIS B3502 and IEC61131-2, Degree of contamination 2 or less (*5)                             |  |             |                     |                |  |

Notes:

- The ambient operating/storage temperature satisfies the requirements beyond the specification in the JIS B3502 and the IEC61131-2.
- The module cannot be used in an environment pressurized above the atmospheric pressure which can be generated around the altitude of 0 m. If the module is used in such an environment, it may fail.
- The module can be used in any environment even outside the control panel as far as the requirements of the ambient operating temperature, the ambient operating humidity, etc. are satisfied.
- This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities. The surge voltage withstand level for up to the rated voltage of 300V is 2500V.

\*5 This index indicates the degree of conductive generating substances in the environment in which the module is used. The degree of contamination 2 indicates that contamination is caused by generation of only non-conductive substances. In this degree, however, temporary conduction may be caused by accidental condensation.

### 5.2 Input specifications

| Item                                     | Specification   |
|--|---|
| <b>Input method</b>                      | DC input (External power supply of the input part) EN61131-2, Section 3.3.1.2-Type1 |
| <b>Number of inputs</b>                  | 4 points  |
| <b>Isolation method</b>                  | Isolation with photocoupler   |
| <b>Rated input voltage</b>               | 24V DC  |
| <b>Rated input current</b>               | Approx. 4 mA  |
| <b>Operating voltage range</b>           | 20.4 to 28.8V DC (24V DC -15% to +20%)<br>Ripple ratio: Within 5%                   |
| <b>Max. simultaneous ON input points</b> | 100% (at 24V DC)  |
| <b>ON voltage/ON current</b>             | 19 V or more/3 mA or more   |
| <b>OFF voltage/OFF current</b>           | 11 V or less/1.7 mA or less   |
| <b>Input resistance</b>                  | 5.6 kΩ  |
| <b>Response time</b>                     | OFF→ON  |
|  | ON→OFF  |
| <b>Common wiring method</b>              | 4 points/1 common (2 points) (terminal block two-wire type)                         |

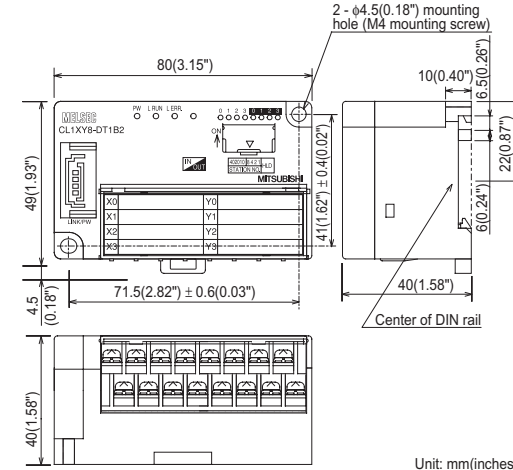
### 5.3 Output specifications

| Item                                   | Specification  |
|--|--|
| <b>Output method</b>                   | Transistor output (Load power supply) (sink)   |
| <b>Number of outputs</b>               | 4 points   |
| <b>Isolation method</b>                | Isolation with photocoupler  |
| <b>Rated load voltage</b>              | 12/24V DC  |
| <b>Operating load voltage range</b>    | 10.2 to 28.8V DC (Ripple ratio: Within 5%)   |
| <b>Max. load current</b>               | 0.1A/point, 0.4 A/1 common   |
| <b>Max. rush current</b>               | 0.4A/10 ms   |
| <b>Leakage current at OFF</b>          | 0.1mA or less/30V DC   |
| <b>Max. voltage drop at ON</b>         | 0.3V or less (typical)/0.1A  |
|  | 0.6V or less (max.)/0.1A   |
| <b>Response time</b>                   | OFF→ON   |
|  | ON→OFF   |
| <b>Surge suppression</b>               | Zener diode  |
| <b>Common wiring method</b>            | 4 points/1 common (2 points) (terminal block two-wire type)                                |
| <b>Internal protection for outputs</b> | Internal protection circuit none<br>Please connect the fuse in the connected load outside. |

### 5.4 Performance specifications

| Item   | Specification  |   |
|--|--|---|
| <b>Module power supply</b>                           | <b>Voltage</b>   | 20.4 to 28.8V DC (24V DC -15% to +20%)<br>Ripple ratio: Within 5% |
|  | <b>Current consumption</b>   | 65mA (when all points are ON)                                     |
|  | <b>Initial current</b>   | 70mA  |
| <b>Max. allowable momentary power failure period</b> | PS1:1ms  |   |
| <b>Number of stations occupied</b>                   | 4-, 8- or 16-point mode: 1 station   |   |
| <b>Noise durability</b>                              | 500Vp-p<br>Noise width: 1μs Cycle: 25 to 60 Hz (by noise simulator)  |   |
| <b>Withstand voltage</b>                             | 500V AC for 1 min  |   |
| <b>Isolation resistance</b>                          | 10 MΩ or more between primary area (external DC terminal) and secondary area (internal circuit) by 500 VDC megger                |   |
| <b>Protection class</b>                              | IP2X   |   |
| <b>I/O part connection method</b>                    | Connection with terminal block   |   |
| <b>Module installation method</b>                    | DIN rail installation, mounted by screws of type M4 × 0.7mm(0.03") × 16mm(0.63") or larger<br>Can be installed in six directions |   |
| <b>Mass (weight)</b>                                 | 0.1kg (0.22lbs)  |   |

## 6. Outside Dimensions



### Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.



For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

| Country/Region | Sales office/Tel   | Country/Region | Sales office/Tel  |
|----------------|--|----------------|---|
| U.S.A.         | Mitsubishi Electric Automation Inc.<br>500 Corporate Woods Parkway Vernon Hills, IL 60061<br>Tel.: +1-847-478-2100   | China          | Ryoden International Shanghai Ltd.<br>3F Blocks Building Automation Instrumentation Plaza 103 Cao Bao Rd. Shanghai 200233 China<br>Tel.: +86-21-6475-3228         |
| Brazil         | MELCO-TEC Rep. Com.e Assessoria Tecnica Ltda.<br>Av. Rio Branco, 123-15, and S/1507, Rio de Janeiro, RJ CEP 20040-005, Brazil<br>Tel.: +55-21-221-8343               | Taiwan         | Setsuyo Enterprise Co., Ltd.<br>6F, No.105 Wu-Kung 3rd RD, Wu-Ku Hsiang, Taipei Hsin, Taiwan<br>Tel.: +886-2-2299-2499  |
| Germany        | Mitsubishi Electric Europe B.V. German Branch<br>Golfstr. 8 D-40880 Ratingen, GERMANY<br>Tel.: +49-2102-486-0  | Korea          | HAN NEUNG TECHNO CO. LTD.<br>1F Dong Seo Game Channel Bldg, 660-11, Deungchon-dong Kangseck-ku, Seoul, Korea<br>Tel.: +82-2-3660-9552                             |
| U.K.           | Mitsubishi Electric Europe B.V. UK Branch<br>Travellers Lane, Hatfield, Herts, AL10 8BX, UK<br>Tel.: +44-1707-276100   | Singapore      | Mitsubishi Electric Asia Pte. Ltd.<br>307 ALEXANDRA ROAD #05-01/02, MITSUBISHI ELECTRIC BUILDING SINGAPORE 159943<br>Tel.: +65-473-2480                           |
| Italy          | Mitsubishi Electric Europe B.V. Italian Branch<br>Centro Dir. Colsoni, Pal. Persico - Ingr 2 Via Paracelso 12, 20041 Agrate B., Milano, Italy<br>Tel.: +39-039-60531 | Thailand       | F. A. Tech Co., Ltd.<br>890/28, 30 S.V. City Building, Office Tower 2, Floor 17-18 Rama 3 Road, Bangkokpangang, Yamnawa, Bangkok 10120<br>Tel.: +66-2-682-6522    |
| Spain          | Mitsubishi Electric Europe B.V. Spanish Branch<br>Carretera de Rubi 76-80 08190 - Sant Cugat del Valles, Barcelona, Spain<br>Tel.: +34-935-653135                    | Indonesia      | PT. Autotekindo SUMBER MAKMUR<br>Jl. Muara Karang Selatan Block4 Utara No.1 Kav. No.11 KawasanIndustri/ PergudanganJakarta - Utara 14440<br>Tel.: +62-21-663-9833 |
| South Africa   | Circuit Breaker Industries LTD.<br>Private Bag 2016, Isando 1600, Johannesburg, South Africa<br>Tel.: +27-11-928-2000  | India          | Electronic Sadan NO:111 Unit No15, M.I.D.C BHOSARI PUNE-411026<br>Tel.: +91-20-7128927  |
| Hong Kong      | Ryoden Automation Ltd.<br>10th Floor, Manulife Tower, 169 Electric Road, North Point, HongKong<br>Tel.: +852-2987-8870   | Australia      | Mitsubishi Electric Australia Pty. Ltd.<br>348 Victoria Road, PostalBag, No.2, Rydalmere, N.S.W 2116, Australia<br>Tel.: +61-2-9684-7777                          |

**MITSUBISHI ELECTRIC CORPORATION**  
 HEAD OFFICE : MITSUBISHI DENKI BLDG MARUNOUCHI TOKYO 100-8310 TELEX:24332 CABLE MELCO TOKYO  
 HIMEJI WORKS : 840 CHUYODA CHO, HIMEJI, JAPAN

When exported from Japan, this manual does not require application to the Ministry of Economy, Trade and Industry for service transaction permission.

Specifications are subject to change without notice



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**CC-Link/LT Remote I/O Module**

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**INSTALLATION PRECAUTIONS**

**CAUTION**

- Use the module in an environment that meets the general specifications contained in this manual. Using this module in an environment outside the range of the general specifications could result in electric shock, fire, erroneous operation, and damage to or deterioration of the product.
- Do not directly touch the module's conductive parts. Doing so could cause malfunction or trouble in the module.
- Tighten the module securely using DIN rail or installation screws within the specified torque range. If the screws are too loose, the module may drop from its installation position, short circuit, or malfunction. If the screws are too tight, the screws may be damaged, which may cause the module to drop from its installation position or short circuit.
- Install the module on a flat surface.
- If the mounting surface has concave and/or convex, an excessive force may be applied on the module, and nonconformity may be caused.

**WIRING PRECAUTIONS**

**DANGER**

- Perform installation and wiring after disconnecting the power supply at all phases externally. If the power is not disconnected at all phases an electric shock or product damage may result.

**CAUTION**

- Terminal screws which are not to be used must be tightened always. Otherwise there will be a danger of short circuit against the bare solderless terminals.
- Perform correct wiring for the module according to the product's rated voltage and terminal arrangement. Connecting to a power supply different from rating or miss-wiring may cause fire, product failure or malfunction.
- Fix terminal screws securely within the regulated torque. Loose terminal screws may cause fire and/or malfunction.
- If the terminal screws are too tight, it may cause short circuit or erroneous operation due to damage of the screws.
- Make sure foreign objects do not get inside the module, such as dirt and wire chips. It may cause fire, product failure or malfunction.
- Attach a warning label (hazard symbol 417-IEC-5036) concerning the electric shock to the location.

**STARTING AND MAINTENANCE PRECAUTIONS**

**DANGER**

- Do not touch the terminals when the power is ON. It may cause an electric shock or malfunction.
- Perform cleaning the module or re-tightening of terminal screws after turning OFF the all external power supply for sure. Failure to do so may cause failure or malfunction of the modules.

**CAUTION**

- Do not disassemble or modify the module. Doing so may cause failure, malfunction, injury, or fire.
- The module case is made of resin; do not drop it or subject it to strong shock. A module damage may result.
- Make sure to switch all phases of the external power supply OFF before installing or removing the module to/from the panel. Failure to do so may cause failure or malfunction of the modules.

**DISPOSAL PRECAUTIONS**

**DANGER**

- When disposing of this product, treat it as industrial waste.

**TRANSPORTATION AND MAINTENANCE PRECAUTIONS**

**CAUTION**

- During transportation avoid any impact as the module is a precision instrument. Doing so could cause trouble in the module.
- If it is necessary to check the operation of module after transportation, in case of any impact damage.

**Notification of CE marking**

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification comply with the following standards. Compliance to EMC standards of the entire mechanical module should be checked by the user / manufacturer.

**Standards with which this product complies**  
 Type : Programmable Controller (Open Type Equipment) Remote I/O module  
 Model : Products manufactured from November 1st, 2002.

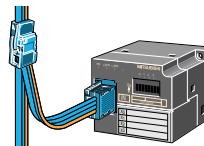
| Electromagnetic Compatibility Standards (EMC)  | Remark  |
|--|---|
| EN61000-6-4:2001<br>Electromagnetic compatibility - Generic standards - Emission standard for Industrial environment | Compliance with all relevant aspects of the standard. (Radiated Emissions and Mains Terminal Voltage Emissions)       |
| EN61131-2:1994 Programmable controllers / A11: 1996 -Equipment requirements and tests / A12: 2000                    | Compliance with all relevant aspects of the standard. (RF Immunity, Fast transients, ESD and Damped oscillatory wave) |

For more details please contact the local Mitsubishi Electric sales site. - Notes For compliance to EMC regulation. It is necessary to install the CL1 series module in a shielded metal control panel.

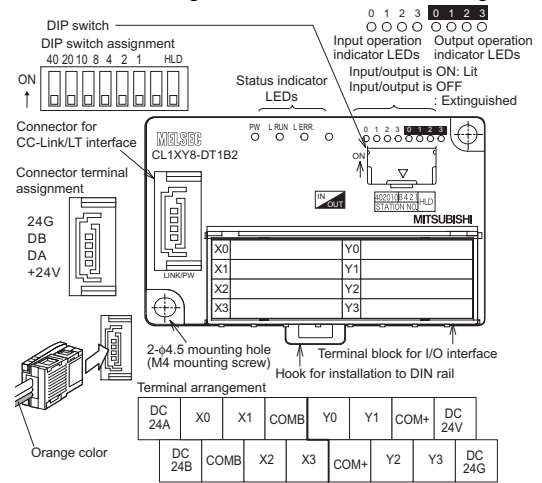
**1. Outline of Product**

This product is a terminal block type composite I/O module connected to CC-Link/LT.

This product has four input points (24 VDC) and four output points (transistor output).



**2. Name and Setting of Each Part and Terminal Arrangement**



| Name                             | Description   |
|----------------------------------|---|
| PW                               | ON while the power is supplied.   |
|                                  | L RUN ON while normal operation is executed.  |
| Status indicator LED             | ON: When a communication error or DIP switch setting error occurred   |
|                                  | L Flickering at a constant interval: When the setting of the DIP switch was changed while the power was supplied (even while the LED is flickering, the operation continues. The new setting becomes valid when the power is turned OFF once, then ON again.)   |
|                                  | L ERR: Flickering at an intermittent interval: When a terminal resistor is not attached or when the module or a connection cable is affected by noise   |
| I/O operation indicator LED      | ON while the input or output is ON. Extinguished while the input or output is OFF.  |
| Interface                        | Connector for CC-Link/LT communication line/module power supply (24G/DB/DA/+24V)  |
| Terminal block for I/O interface | Terminal block to connect input signals, output signals, I/O power supply and load power supply   |
| DIP switch                       | Set the 10's digit of the station No. using "STATION NO. 10", "STATION NO. 20" and "STATION NO. 40". Set the 1's digit of the station No. using "STATION NO. 1", "STATION NO. 2", "STATION NO. 4" and "STATION NO. 8".<br>Factory default = All bits are OFF.<br>Make sure to set the station No. in the range from 1 to 64. If any station No. outside the range from 1 to 64 is set, it is regarded as an error and the L ERR. LED lights.<br>Example: When setting the station No. to "32", set the DIP switch as follows. |
| HLD                              | Holds the output (when an error has occurred).<br>ON: Holds the output.<br>OFF: Clears the output.  |

**3. Cautions on Handling**

The CL1XY8-DT1B2 can be installed to DIN rail or directly installed using mounting screws.

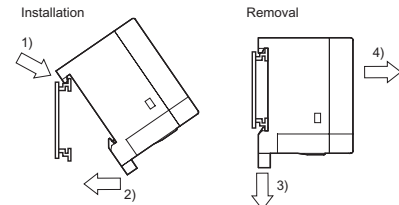
Each installation procedure is described below.

**3.1 Installation to DIN rail**

Align the upper DIN rail installation groove in the module with the DIN rail 1), and press the module in that status 2). When removing the module, pull the hook downward for installation to DIN rail 3), then remove the module 4).

**DIN rail mounting screw pitch**

When installing the module to the DIN rail, tighten the mounting screws at the pitch of 200mm(7.87") or less.



Applicable DIN rail TH35-7.5Fe and TH35-7.5Al (conforming to JIS C2812)

**3.2 Direct installation**

Screw-tighten the module by attaching M4 screws to the upper and lower mounting holes (two holes in all) provided in the module. Install the module so that the clearance of 1 to 2mm (0.04" to 0.08") is assured for each module.

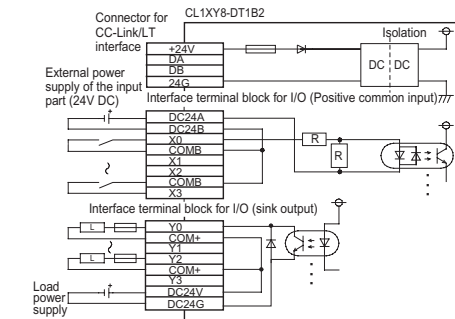
Applicable screw M4 x 0.7mm(0.03") x 16mm(0.63") or more (Tightening torque range: 78 to 108 N-cm)

**4. Connection to External Equipment and Power Supply**

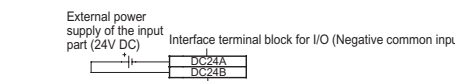
**4.1 External wiring**

The input terminals of the CL1XY8-DT1B2 can be wired as positive or negative common depending on the used sensor. (The output wiring is fixed to the sink output.)

**Positive common**



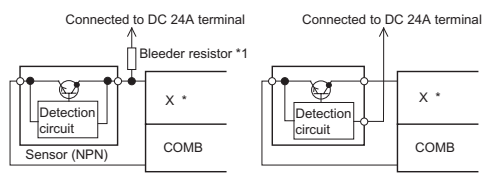
**Negative common**



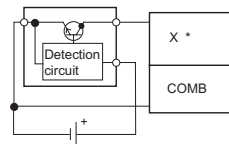
**4.2 Connection to sensor**

**Positive common (NPN)**

- When using a two-wire type sensor
- When using a three-wire type sensor

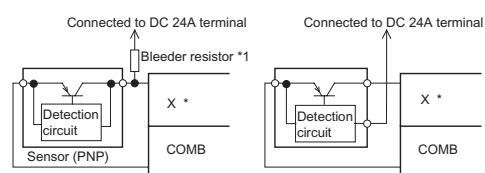


- When using a three-wire type sensor (when using the power supply for sensor other than 24V DC)

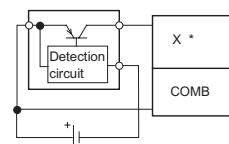


**Negative common (PNP)**

- When using a two-wire type sensor
- When using a three-wire type sensor



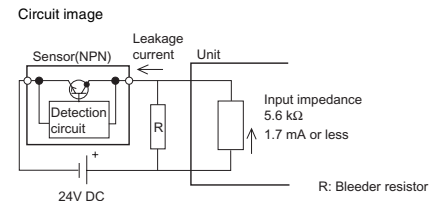
- When using a three-wire type sensor (when using the power supply for sensor other than 24V DC)



Replace \* in the figure with the used input No.

Notes:

- \*1 Bleeder resistor**  
When connecting a two-wire type sensor or input equipment containing a parallel resistor, select a sensor or equipment whose leakage current is 1.7mA or less. If the leakage current is more than 1.7mA, connect a bleeder resistor obtained in the following calculation formula.



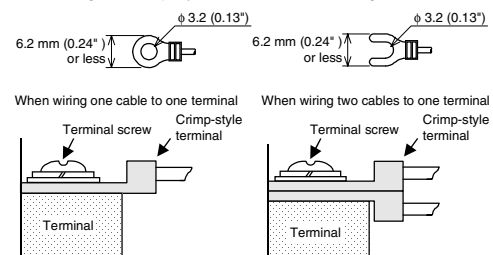
$R(k\Omega) < 1.7(mA) / \text{Leakage current}(mA) - 1.7(mA) \times 5.6(k\Omega)$

The power capacity W of the bleeder resistor R is as follows:  
 $W = (\text{Input voltage})^2/R$

- Make sure that both the ON and OFF time of the input signal are 1.5ms or more.

**4.3 Crimp-style terminal**

For I/O wiring, use crimp-style terminals of the following dimensions.



|                                 |  |
|---------------------------------|--|
| Applicable crimp-style terminal | <ul style="list-style-type: none"> <li>RAV1.25-3 (conforming to JIS C2805)</li> <li>V1.25-3 (manufactured by JST Mfg. Co., Ltd.)</li> <li>1.25-3 and TG1.25-3 (manufactured by NICHIFU Co., Ltd.)</li> </ul> |
| Applicable wire size            | 0.3 to 1.25 mm <sup>2</sup>  |

Use a crimp-style terminal in a status in which no force is applied on the cable.

**4.4 Module terminal screw**

Tighten the terminal screws (M3 screws) on the terminal block with a tightening torque of 42 to 58 N-cm.

**5. Specifications**

**5.1 General specifications**

| Item                        | Specification  |                     |
|-----------------------------|--|---------------------|
| Ambient working temperature | 0 to 55°C (32 to 131°F) (*1)   |                     |
| Ambient storage temperature | -25 to 75°C (-13 to 167°F) (*1)  |                     |
| Ambient operating humidity  | Conforming to JIS B3502 and IEC61131-2 (5 to 95%RH: Dew condensation shall not be considered.) |                     |
| Ambient storage humidity    | Conforming to JIS B3502 and IEC61131-2 (5 to 95%RH: Dew condensation shall not be considered.) |                     |
| Vibration resistance        | When intermittent vibration is present   |                     |
|                             | Frequency  | 10 to 57Hz          |
|                             | Acceleration   | 9.8m/s <sup>2</sup> |
|                             | Half amplitude   | 0.075mm             |
| Impact resistance           | When continuous vibration is present   |                     |
|                             | Frequency  | 10 to 57Hz          |
|                             | Acceleration   | 4.9m/s <sup>2</sup> |
|                             | Half amplitude   | 0.035mm             |
| Operating atmosphere        | Corrosive gas shall not be present.  |                     |
| Operating altitude          | Conforming to JIS B3502 and IEC61131-2 (2,000m(6561'8") or less)(*2)                           |                     |
| Installation place          | Inside control panel (*3)  |                     |
| Over-voltage category       | Conforming to JIS B3502 and IEC61131-2 (Category II or less)(*4)                               |                     |
| Degree of contamination     | Conforming to JIS B3502 and IEC61131-2, Degree of contamination 2 or less (*5)                 |                     |

- \*1 The ambient operating/storage temperature satisfies the requirements beyond the specification in the JIS B3502 and the IEC61131-2.
- \*2 The module cannot be used in an environment pressurized above the atmospheric pressure which can be generated around the altitude of 0 m. If the module is used in such an environment, it may fail.
- \*3 The module can be used in any environment even outside the control panel as far as the requirements of the ambient operating temperature, the ambient operating humidity, etc. are satisfied.
- \*4 This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities. The surge voltage withstand level for up to the rated voltage of 300V is 2500V.

\*5 This index indicates the degree of conductive generating substances in the environment in which the module is used. The degree of contamination 2 indicates that contamination is caused by generation of only non-conductive substances. In this degree, however, temporary conduction may be caused by accidental condensation.

**5.2 Input specifications**

| Item                              | Specification   |
|-----------------------------------|---|
| Input method                      | DC input (External power supply of the input part) EN61131-2, Section 3.3.1.2-Type1 |
| Number of inputs                  | 4 points  |
| Isolation method                  | Isolation with photocoupler   |
| Rated input voltage               | 24V DC  |
| Rated input current               | Approx. 4 mA  |
| Operating voltage range           | 20.4 to 28.8V DC (24V DC -15% to +20%)<br>Ripple ratio: Within 5%                   |
| Max. simultaneous ON input points | 100% (at 24V DC)  |
| ON voltage/ON current             | 19 V or more/3 mA or more   |
| OFF voltage/OFF current           | 11 V or less/1.7 mA or less   |
| Input resistance                  | 5.6 kΩ  |
| Response time                     | OFF→ON  |
|                                   | ON→OFF  |
| Common wiring method              | 4 points/1 common (2 points)<br>(terminal block two-wire type)                      |

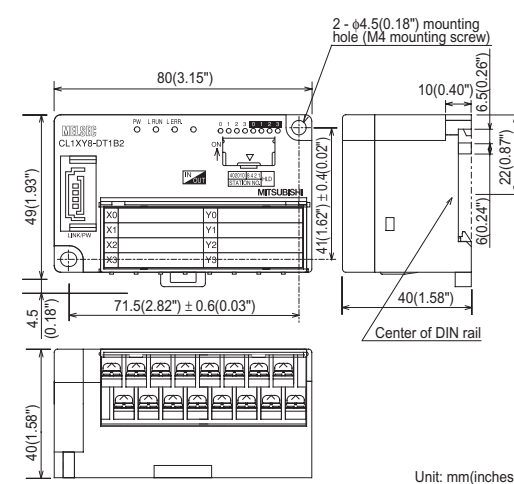
**5.3 Output specifications**

| Item                            | Specification  |
|---------------------------------|--|
| Output method                   | Transistor output (Load power supply) (sink)   |
| Number of outputs               | 4 points   |
| Isolation method                | Isolation with photocoupler  |
| Rated load voltage              | 12/24V DC  |
| Operating load voltage range    | 10.2 to 28.8V DC (Ripple ratio: Within 5%)   |
| Max. load current               | 0.1A/point, 0.4 A/1 common   |
| Max. rush current               | 0.4A/10 ms   |
| Leakage current at OFF          | 0.1mA or less/30V DC   |
| Max. voltage drop at ON         | 0.3V or less (typical)/0.1A<br>0.6V or less (max.)/0.1A                                    |
| Response time                   | OFF→ON   |
|                                 | ON→OFF   |
| Surge suppression               | Zener diode  |
| Common wiring method            | 4 points/1 common (2 points)<br>(terminal block two-wire type)                             |
| Internal protection for outputs | Internal protection circuit none<br>Please connect the fuse in the connected load outside. |

**5.4 Performance specifications**

| Item  | Specification  |
|---|--|
| Voltage                                       | 20.4 to 28.8V DC (24V DC -15% to +20%)   |
|   | Ripple ratio: Within 5%  |
| Current consumption                           | 65mA (when all points are ON)  |
|   | 70mA   |
| Initial current                               |  |
|   | PS1:1ms  |
| Max. allowable momentary power failure period |  |
|   |  |
| Number of stations occupied                   | 4-, 8- or 16-point mode: 1 station   |
| Noise durability                              | 500Vp-p  |
|   | Noise width: 1µs Cycle: 25 to 60 Hz (by noise simulator)   |
| Withstand voltage                             | 500V AC for 1 min  |
| Isolation resistance                          | 10 MΩ or more between primary area (external DC terminal) and secondary area (internal circuit) by 500 VDC megger                |
| Protection class                              | IP2X   |
| I/O part connection method                    | Connection with terminal block   |
| Module installation method                    | DIN rail installation, mounted by screws of type M4 x 0.7mm(0.03") x 16mm(0.63") or larger<br>Can be installed in six directions |
| Mass (weight)                                 | 0.1kg (0.22lbs)  |

**6. Outside Dimensions**



Unit: mm(inches)

**Warranty**

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

**For safe use**

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or fail-safe functions in the system.

| Country/Region | Sales office/Tel  | Country/Region | Sales office/Tel   |
|----------------|---|----------------|--|
| USA            | Mitsubishi Electric Automation Inc.<br>500 Corporate Woods Parkway Vernon Hills, IL 60061<br>Tel: +1-847-478-2100<br>MELCO-TEC Rep. Com.e Assessoria Tecnica Ltda.<br>Av. Rio Branco, 123-15 and S/1507, Rio de Janeiro, RJ CEP 20040-005, Brazil<br>Tel: +55-21-221-8343 | China          | Ryoden International Shanghai Ltd.<br>3F Block5 Building Automation Instrumentation Plaza 103 Cao Bao Rd. Shanghai 200233 China<br>Tel: +86-21-6475-3228           |
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| UK             | Mitsubishi Electric Europe B.V. UK Branch<br>Travellers Lane, Hatfield, Herts., AL10 8XB, UK<br>Tel: +44-1707-276100  | Singapore      | Mitsubishi Electric Asia Pte. Ltd.<br>307 ALEXANDRA ROAD #05-01/02, MITSUBISHI ELECTRIC BUILDING SINGAPORE 159943<br>Tel: +65-473-2480                             |
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| South Africa   | Circuit Breaker Industries LTD.<br>Private Bag 2016, Isaacs 1600, Johannesburg, South Africa<br>Tel: +27-11-928-2000  | India          | Messung Systems Pvt.Ltd.<br>Electronic Sadan NO.111 Unit No.15, M.I.D.C. BHOSARI, PUNE-411026<br>Tel: +91-20-7128927   |
| Hong Kong      | Ryoden Automation Ltd.<br>10th Floor, Manulife Tower, 169 Electric Road, North Point, HongKong<br>Tel: +852-2867-8870   | Australia      | Mitsubishi Electric Australia Pty. Ltd.<br>349 Victoria Road, Postville, No. 2, Rydalmere, N.S.W.2116, Australia<br>Tel: +61-2-9684-7777                           |

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Specifications are subject to change without notice